CIGARETTE SPECIFICATION

MANUFACTURING CENTER
MARLBORO LIGHTS KS REGULAR SP - NEW ISO SMOKING
BRAND CODE-00660 (NIS)

EFFECTIVE DATE: 01/01/96
New ISO Smoking

APPLIES TO EXPORT FORMULAS: 84 112

CIGARETTE LENGTH	: 84.0 MM	NEW ISO TAR	: 11.0	MG/CIGT	10.5	-	11.4
TOBACCO ROD CIRCUM.	: 24.80 MM						
TOBACCO ROD LENGTH	: 57.0 MM						
FILTER LENGTH	: 27.0 MM	NICOTINE	: .80	MG/CIGT	.75	-	.84
TIPPING LENGTH	: 31.000 MM						
TOTAL R.T.D.	: 123 MM H2O						
DILUTION TARGET	: 23.0 +/- 5.0 %						

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC-236M2 12-899-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2030 (FORMERLY 72-3569) PVA 61-048-A
: NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : FULLER WB-3902U PVA 61-444-A
: NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO LIGHTS REGULAR SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 22CU/0.6%/100% FLAX 10-772-A
REPLACE WITH/USE UP: 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-990-A
REPLACE WITH : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0662 FILTER: B07670

COMMENTS : FORMULAS 84 & 112 PACK/CARTON PRINT INDICATES
: "LOW TO MIDDLE" (10MG - 14MG) TAR BANDING.

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.

: SAP CROSS REFERENCE PART NUMBERS ADDED.

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